# THE WAGGA IRON FOUNDRY

ABN 29 102 548 309

## Frieze work - Catalogue

## History –

Australian cast iron lacework is renown throughout the world.

It has its own character. Most of the patterns were designed and registered in our capital cities.

It was all the rage about a hundred years ago. It is to be seen on bandstands to terrace houses, on country hotels and homesteads to courthouses.

Then came a time when it was being torn down. We remember it being dumped on our scrap heaps. Now our heritage buildings are being restored to their former glory.

**Wagga Iron** specialised in the supply of castings for replacement of broken or missing frieze work and other decorative and functional ironwork. This calls for skill and patience. Our craftsmen have the experience needed for this high quality work.

#### Patterns -

Overleaf we list details of our frieze work, giving approximate dimensions and weights against reference numbers that refer to the photographs for identification purposes.

**Wagga Iron** has a wide range of patterns for frieze work, some not listed in this catalogue. If we do not have a casting to match your specific need, our patternmakers and moulders can faithfully re-create it from your original.

### Centre drops -

Often frieze work is to fill the entire gap between columns or between a column and a wall.

Frieze work is not designed to fill these gaps exactly.

The overlapping frieze and fringe castings will have to be cut for them to abut against each other.

These cuts are usually positioned at the centre of the gap.

Centre drops are to hide the resultant discontinuity of the pattern of the frieze and fringe castings.

#### Mandrels -

These have to be of an exact length normally to fit between two columns, and to be of the height between the top of the column's capital and the beam at the top of the mandrel.

We do have some patterns. Usually we have to design them for a specific requirement.

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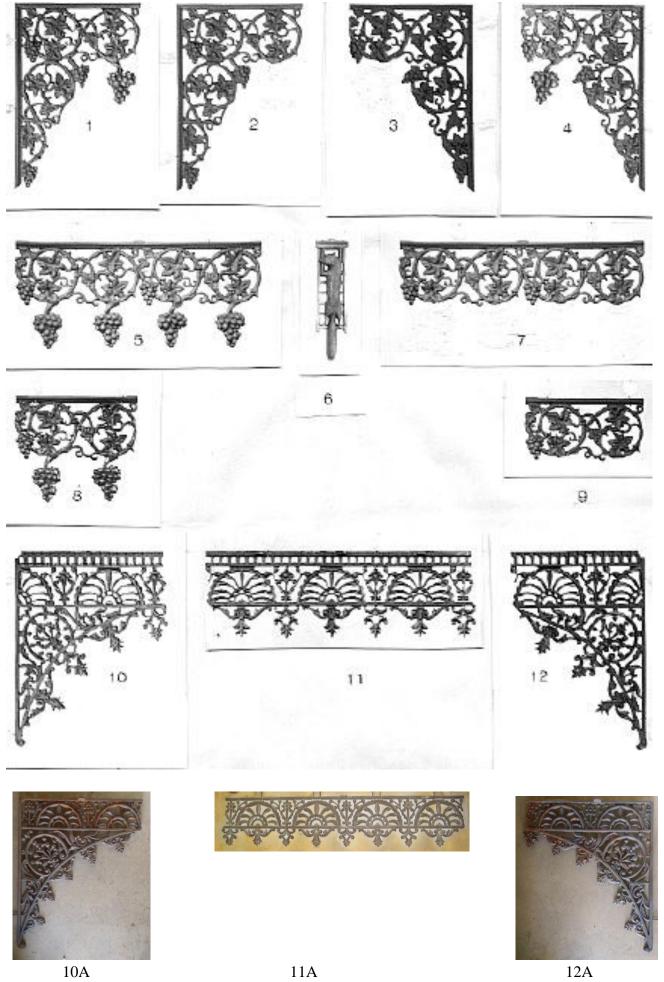
sales@ironfoundry.com.au

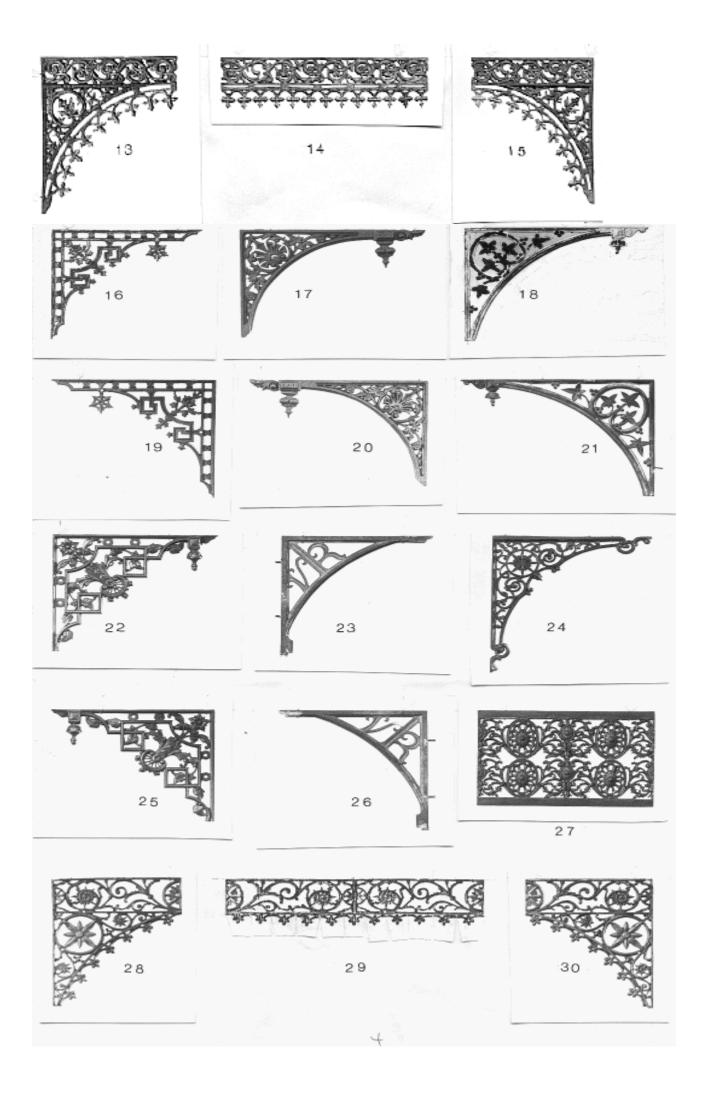
PO Box 374, Wagga, NSW 2650

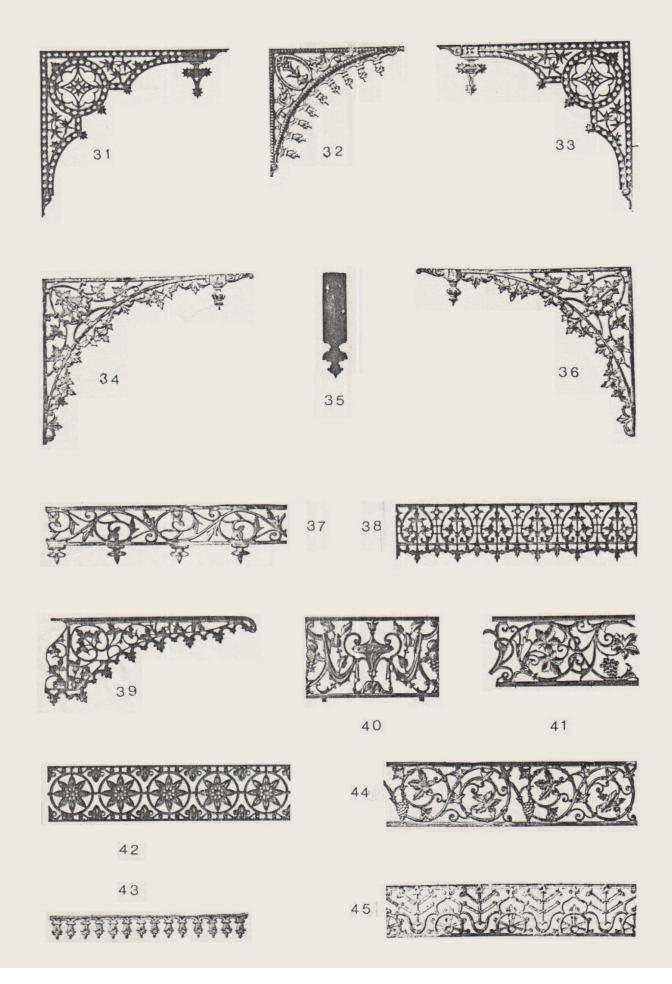
220 Hammond Ave, Wagga NSW

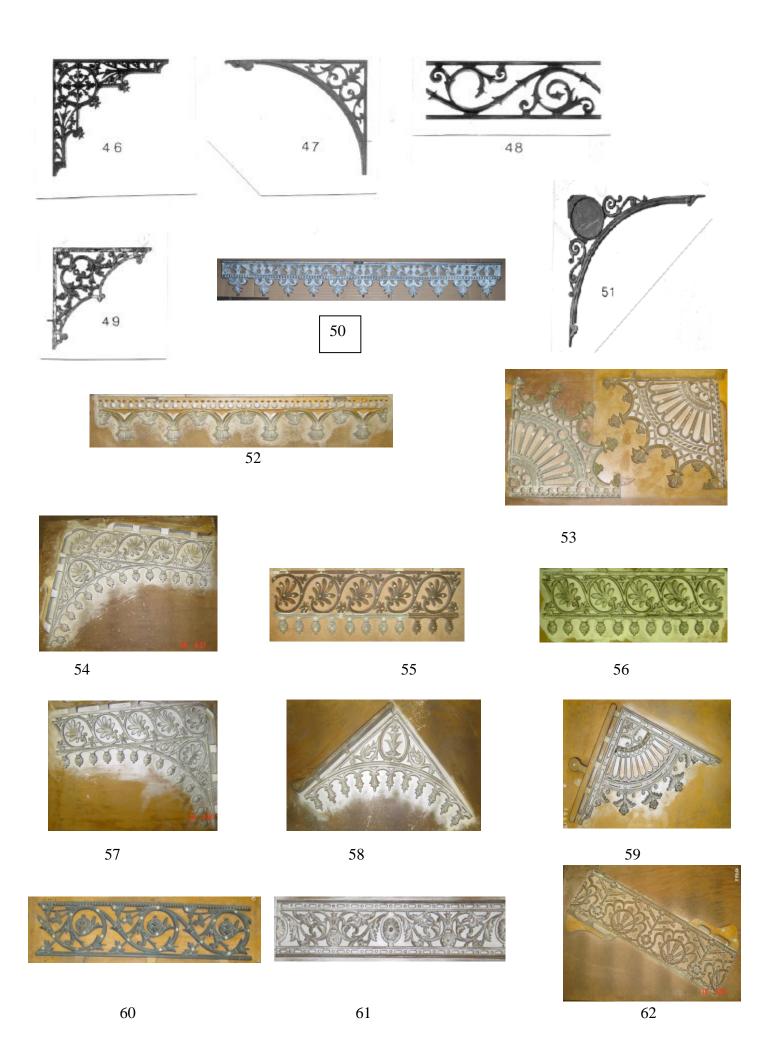
REF **DESCRIPTION** SIDED WIDTH HEIGHT WEIGHT Type **NOTES** mm mm kg LH 400 610 8.0 bracket single G 2 400 610 7.3 G " 3 400 7.3 G RH 610 matches 2 4 400 610 8.0 G " " 5 770 335 9.6 G 1 frieze panel " 6 100 390 2.0 1&2 centre drop " 7 770 200 6.6 G 2 frieze panel 8 390 335 4.6 G 1 . . . . " " " 9 390 200 3.4 G 2 LH 10 480 G bracket 635 6.6 On a pattern with 12 " 10A Bracket LH 470 570 5.4 G On a pattern with 12A " 11 frieze & fringe panel 875 285 8.0 G matches 10 / 12 " 11A Frieze fringe 890 180 5.3 G Matches 10A / 12A bracket 12 430 G RH 635 6.6 Lge version " 12A Bracket RH 480 570 5.4 G **Small Version** " LH 470 13 545 8.0 " 755 6.0 14 185 frieze & fringe panel matches 13 RH 465 8.0 15 bracket 550 13 " 16 LH 505 445 2.4 17 " " " 430 5.2 615 " " 18 620 5.0 455 19 " RH " 445 510 2.4 matches 16 " " " 20 600 430 5.2 17 " " " 21 625 450 5.0 18 22 545 465 6.2 Н LH bracket single 23 485 465 6.2 Н 24 " LH & RH " 540 540 4.4 Н " " 25 RH 545 455 5.6 Н matches 22 26 485 465 6.2 Н 23 " 27 frieze panel 590 380 10.8 " 28 445 525 4.8 bracket LH " 29 frieze & fringe panel 860 190 5.5 matches 28 bracket RH " 440 530 4.8 30 28 " 31 LH 655 600 4.4 " 32 LH & RH 460 455 6.4 " 33 655 600 4.4 31 RH " " 710 575 6.0 34 LH " 35 centre drop 85 390 2.0 36 720 580 6.0 bracket RH matches 34 37 frieze & fringe panel 855 215 4.5 38 830 215 5.9 39 bracket LH = RHdouble 690 305 5.4 40 Key Frieze 460 290 5.1 Н single Н 41 double 490 250 5.6 42 single 840 200 7.8 2.2 2 G 43 fringe 880 85 Matches Fr 58 44 Key Frieze 835 220 4.9 45 905 200 5.4 430 46 bracket LH = RHsingle 430 3.6 47 445 4.8 double 560 48 single 675 230 7.2 frieze panel

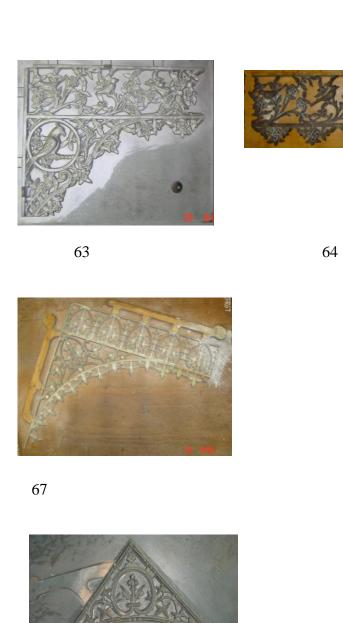
40	brookst	ты вы	"	260	255	2.0			Dottorn No A202
49	bracket	LH = RH		360	355 105	3.0	2	G H	Pattern No A283
50	Fringe	III O DII	Single	790		3.2		П	Matches Fr 46
51	bracket	LH & RH	double	655	555	7.8	1		recess for logo
52	Fringe		Single	840	130			G	Matches 53
53	Bracket	LH & RH	Single	385	420			G	Matches 52
54	Bracket	LH	Single	810	680			G	
55	Frieze	LH	Single	810	285			G	
56	Frieze	RH	Single	810	285			G	
57	Bracket	RH	Single	810	680			G	14 / 1
58	Corner	LH = RH	Single	475	475			G	Matches FR 43 fringe
59	Corner	LH = RH	Single	470	470		1	G	
60	Key Frieze		Single	790	205		2	G	
61	Key Frieze		Single	610	155		1	G	
62	Key Frieze		Single	935	260		1	G	Matches 86,87,88
63	Bracket	LH	Single	710	590		1	G	
64	Frieze		Single	700	295		1	G	
65	Bracket	RH	Single	710	590		1	G	
67	Bracket	RH	Single	715	730		1	G	Matches Fr 38
68	Bracket	LH	Single	715	730		1	G	
69	Corner	LH = RH	Single	435	435			G	
70	Bracket	LH	Single	375	425		2	G	On board with 72RH
71	Corner	LH=RH	Single	370	370			G	
72	Bracket	RH	Single	375	425			G	On board with 70 LH
73	Key FR		Single	830	340			G	Check repeat sizing
74	Key Fr		Single	800	140			G	
75	Key Fr		Single	590	150		2	G	Matches 10 and 10A set
76	Frieze		Single	890	195		2	G	Matches 71 / 72
77	Bracket	LH	Single	430	475			Н	Matches Bal 51
78	Bracket	RH	Single	430	475			Н	Matches Bal 51
79	Fringe		Single	715	115			Н	Matches 77 / 78
80	Bracket	LH	Single	400	570			Н	
81	Bracket	RH	Single	400	570			Н	
82	Frieze		Single	870	305			Н	Matches 80 / 81
83	Corner	LH = RH	Single	530	530			G	
84	Panel		Single	495	300		1	G	
85	Panel		Single	525	300		1	G	
86	Bracket	LH	Single	585	710		1	Н	
87	Frieze		Single	910	280		•	Н	
88	Bracket	RH	Single	585	710			Н	
89	Bracket	LH	Single	410	495			Н	
90	Frieze	_, _	Single	875	200			H	Matches 89 & 91
91	Bracket	RH	Single	405	495			Н.	
92	Corner	LH = RH	Double	980	870			Н.	
93	Corner	LH = RH	Double	545	430			H	
94	Bracket	LH	Single	465	470			H	
95	Frieze	L11	Single	795	210			H	Matches 94 & 96
96	Bracket	RH	Single	465	470			Н	IVIALUITES 34 & 30
97	Corner	LH	Double	515	380			Н	
		1			380			Н	
98	Corner	RH	Double	515				H	Spigot to attach
	Frieze	Fence	Single	740	155			Н	Spigot to attach
100	Roof	Crest	Double	600	120				
101	Key Fr	=	Single	915	200			H	Matches 97 & 98
102	Corner	LH = RH	Double	300	300			H	
103	Corner	LH=RH	Single	800	800			Н	Lge version of Fr 47















69







74 75



76





77 / 78







80 82 81







83 84 85

















# **MANDRELS:**



