## THE WAGGA IRON FOUNIDRY

## ABN 29102548309

## Frieze work - Catalogue

## History -

Australian cast iron lacework is renown throughout the world.
It has its own character. Most of the patterns were designed and registered in our capital cities.
It was all the rage about a hundred years ago. It is to be seen on bandstands to terrace houses, on country hotels and homesteads to courthouses.

Then came a time when it was being torn down. We remember it being dumped on our scrap heaps. Now our heritage buildings are being restored to their former glory.
Wagga Iron specialised in the supply of castings for replacement of broken or missing frieze work and other decorative and functional ironwork. This calls for skill and patience. Our craftsmen have the experience needed for this high quality work.

## Patterns -

Overleaf we list details of our frieze work, giving approximate dimensions and weights against reference numbers that refer to the photographs for identification purposes.

Wagga Iron has a wide range of patterns for frieze work, some not listed in this catalogue.If we do not have a casting to match your specific need, our patternmakers and moulders can faithfully re-create it from your original.

## Centre drops -

Often frieze work is to fill the entire gap between columns or between a column and a wall.
Frieze work is not designed to fill these gaps exactly.
The overlapping frieze and fringe castings will have to be cut for them to abut against each other.
These cuts are usually positioned at the centre of the gap.
Centre drops are to hide the resultant discontinuity of the pattern of the frieze and fringe castings.

## Mandrels -

These have to be of an exact length normally to fit between two columns, and to be of the height between the top of the column's capital and the beam at the top of the mandrel.

We do have some patterns. Usually we have to design them for a specific requirement.

REF DESCRIPTION SIDED WIDTH HEIGHT WEIGHT Type NOTES

| 1 | bracket | LH | single | 400 | 610 | 8.0 |  | G |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | " | " | " | 400 | 610 | 7.3 |  | G |  |
| 3 | " | RH | " | 400 | 610 | 7.3 |  | G | matches 2 |
| 4 | " | " | " | 400 | 610 | 8.0 |  | G | " 1 |
| 5 | frieze pa |  | " | 770 | 335 | 9.6 |  | G | 1 |
| 6 | centre drap |  | " | 100 | 390 | 2.0 |  |  | " 1\&2 |
| 7 | frieze pa |  | " | 770 | 200 | 6.6 |  | G | " 2 |
| 8 | " | " | " | 390 | 335 | 4.6 |  | G | " 1 |
| 9 | " " | " | " | 390 | 200 | 3.4 |  | G | 2 |
| 10 | bracket | LH | " | 480 | 635 | 6.6 |  | G | On a pattern with 12 |
| 10A | Bracket |  | " | 470 | 570 | 5.4 |  | G | On a pattern with 12A |
| 11 | frieze \& | ge panel | " | 875 | 285 | 8.0 |  | G | matches 10/12 |
| 11A | Frieze fri |  | " | 890 | 180 | 5.3 |  | G | Matches 10A / 12A |
| 12 | bracket | RH | " | 430 | 635 | 6.6 |  | G | Lge version |
| 12A | Bracket | RH | " | 480 | 570 | 5.4 |  | G | Small Version |
| 13 | " | LH | " | 470 | 545 | 8.0 |  |  |  |
| 14 | frieze \& | ge panel | " | 755 | 185 | 6.0 |  |  | matches 13 |
| 15 | bracket | RH | " | 465 | 550 | 8.0 |  |  | 113 |
| 16 | " | LH | " | 505 | 445 | 2.4 |  |  |  |
| 17 | " | " | " | 615 | 430 | 5.2 |  |  |  |
| 18 | " | " | " | 620 | 455 | 5.0 |  |  |  |
| 19 | " | RH | " | 510 | 445 | 2.4 |  |  | matches 16 |
| 20 | " | " | " | 600 | 430 | 5.2 |  |  | " 17 |
| 21 | " | " | " | 625 | 450 | 5.0 |  |  | " 18 |
| 22 | bracket | LH | single | 545 | 465 | 6.2 |  | H |  |
| 23 | " | " | " | 485 | 465 | 6.2 |  | H |  |
| 24 | " | LH \& RH | " | 540 | 540 | 4.4 |  | H |  |
| 25 | " | RH | " | 545 | 455 | 5.6 |  | H | matches 22 |
| 26 | " | " | " | 485 | 465 | 6.2 |  | H | " 23 |
| 27 | frieze pa |  | " | 590 | 380 | 10.8 |  |  |  |
| 28 | bracket | LH | " | 445 | 525 | 4.8 |  |  |  |
| 29 | frieze \& | ge panel | " | 860 | 190 | 5.5 |  |  | matches 28 |
| 30 | bracket | RH | " | 440 | 530 | 4.8 |  |  | " 28 |
| 31 | " | LH | " | 655 | 600 | 4.4 |  |  |  |
| 32 | " | LH \& RH | " | 460 | 455 | 6.4 |  |  |  |
| 33 | " | RH | " | 655 | 600 | 4.4 |  |  | " 31 |
| 34 | " | LH | " | 710 | 575 | 6.0 |  |  |  |
| 35 | centre drop |  | " | 85 | 390 | 2.0 |  |  |  |
| 36 | bracket | RH | " | 720 | 580 | 6.0 |  |  | matches 34 |
| 37 | frieze \& | ge panel | " | 855 | 215 | 4.5 |  |  |  |
| 38 | " " | " | " | 830 | 215 | 5.9 |  |  |  |
| 39 | bracket | LH = RH | double | 690 | 305 | 5.4 |  |  |  |
| 40 | Key Frie |  | single | 460 | 290 | 5.1 |  | H |  |
| 41 | " |  | double | 490 | 250 | 5.6 |  | H |  |
| 42 | " " |  | single | 840 | 200 | 7.8 |  |  |  |
| 43 | fringe |  | " | 880 | 85 | 2.2 | 2 | G | Matches Fr 58 |
| 44 | Key Frie |  | " | 835 | 220 | 4.9 |  |  |  |
| 45 |  |  | " | 905 | 200 | 5.4 |  |  |  |
| 46 | bracket | $\mathrm{LH}=\mathrm{RH}$ | single | 430 | 430 | 3.6 |  |  |  |
| 47 | " | " | double | 560 | 445 | 4.8 |  |  |  |
| 48 | frieze pa |  | single | 675 | 230 | 7.2 |  |  |  |


| 49 | bracket | $\mathrm{LH}=\mathrm{RH}$ | " | 360 | 355 | 3.0 |  | G | Pattern No A283 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 50 | Fringe |  | Single | 790 | 105 | 3.2 | 2 | H | Matches Fr 46 |
| 51 | bracket | LH \& RH | double | 655 | 555 | 7.8 | 1 |  | recess for logo |
| 52 | Fringe |  | Single | 840 | 130 |  |  | G | Matches 53 |
| 53 | Bracket | LH \& RH | Single | 385 | 420 |  |  | G | Matches 52 |
| 54 | Bracket | LH | Single | 810 | 680 |  |  | G |  |
| 55 | Frieze | LH | Single | 810 | 285 |  |  | G |  |
| 56 | Frieze | RH | Single | 810 | 285 |  |  | G |  |
| 57 | Bracket | RH | Single | 810 | 680 |  |  | G |  |
| 58 | Corner | LH $=$ RH | Single | 475 | 475 |  |  | G | Matches FR 43 fringe |
| 59 | Corner | $L H=R H$ | Single | 470 | 470 |  | 1 | G |  |
| 60 | Key Frieze |  | Single | 790 | 205 |  | 2 | G |  |
| 61 | Key Frieze |  | Single | 610 | 155 |  | 1 | G |  |
| 62 | Key Frieze |  | Single | 935 | 260 |  | 1 | G | Matches 86,87,88 |
| 63 | Bracket | LH | Single | 710 | 590 |  | 1 | G |  |
| 64 | Frieze |  | Single | 700 | 295 |  | 1 | G |  |
| 65 | Bracket | RH | Single | 710 | 590 |  | 1 | G |  |
| 67 | Bracket | RH | Single | 715 | 730 |  | 1 | G | Matches Fr 38 |
| 68 | Bracket | LH | Single | 715 | 730 |  | 1 | G |  |
| 69 | Corner | $\mathrm{LH}=\mathrm{RH}$ | Single | 435 | 435 |  |  | G |  |
| 70 | Bracket | LH | Single | 375 | 425 |  | 2 | G | On board with 72RH |
| 71 | Corner | LH=RH | Single | 370 | 370 |  |  | G |  |
| 72 | Bracket | RH | Single | 375 | 425 |  |  | G | On board with 70 LH |
| 73 | Key FR |  | Single | 830 | 340 |  |  | G | Check repeat sizing |
| 74 | Key Fr |  | Single | 800 | 140 |  |  | G |  |
| 75 | Key Fr |  | Single | 590 | 150 |  | 2 | G | Matches 10 and 10A set |
| 76 | Frieze |  | Single | 890 | 195 |  | 2 | G | Matches 71 / 72 |
| 77 | Bracket | LH | Single | 430 | 475 |  |  | H | Matches Bal 51 |
| 78 | Bracket | RH | Single | 430 | 475 |  |  | H | Matches Bal 51 |
| 79 | Fringe |  | Single | 715 | 115 |  |  | H | Matches 77 / 78 |
| 80 | Bracket | LH | Single | 400 | 570 |  |  | H |  |
| 81 | Bracket | RH | Single | 400 | 570 |  |  | H |  |
| 82 | Frieze |  | Single | 870 | 305 |  |  | H | Matches 80 / 81 |
| 83 | Corner | $\mathrm{LH}=\mathrm{RH}$ | Single | 530 | 530 |  |  | G |  |
| 84 | Panel |  | Single | 495 | 300 |  | 1 | G |  |
| 85 | Panel |  | Single | 525 | 300 |  | 1 | G |  |
| 86 | Bracket | LH | Single | 585 | 710 |  | 1 | H |  |
| 87 | Frieze |  | Single | 910 | 280 |  |  | H |  |
| 88 | Bracket | RH | Single | 585 | 710 |  |  | H |  |
| 89 | Bracket | LH | Single | 410 | 495 |  |  | H |  |
| 90 | Frieze |  | Single | 875 | 200 |  |  | H | Matches 89 \& 91 |
| 91 | Bracket | RH | Single | 405 | 495 |  |  | H |  |
| 92 | Corner | $\mathrm{LH}=\mathrm{RH}$ | Double | 980 | 870 |  |  | H |  |
| 93 | Corner | $\mathrm{LH}=\mathrm{RH}$ | Double | 545 | 430 |  |  | H |  |
| 94 | Bracket | LH | Single | 465 | 470 |  |  | H |  |
| 95 | Frieze |  | Single | 795 | 210 |  |  | H | Matches 94 \& 96 |
| 96 | Bracket | RH | Single | 465 | 470 |  |  | H |  |
| 97 | Corner | LH | Double | 515 | 380 |  |  | H |  |
| 98 | Corner | RH | Double | 515 | 380 |  |  | H |  |
| 99 | Frieze | Fence | Single | 740 | 155 |  |  | H | Spigot to attach |
| 100 | Roof | Crest | Double | 600 | 120 |  |  | H |  |
| 101 | Key Fr |  | Single | 915 | 200 |  |  | H | Matches 97 \& 98 |
| 102 | Corner | $\mathrm{LH}=\mathrm{RH}$ | Double | 300 | 300 |  |  | H |  |
| 103 | Corner | LH=RH | Single | 800 | 800 |  |  | H | Lge version of Fr 47 |







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## MANDRELS:



